



Made in Italy

Zapytanie ofertowe na głowice VDI

Live Tooling inquiry

Właściwości Obrabiarki - MACHINE FEATURES

Producent / Manufacturer _____

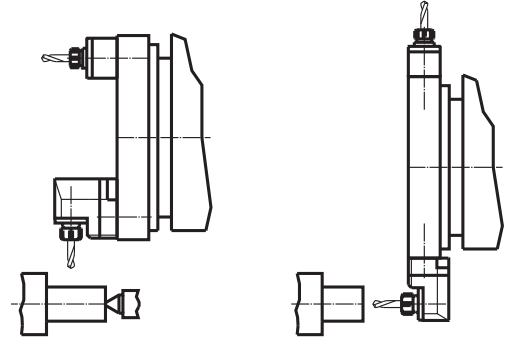
Typ / Type _____

Producent rewolwera / Turret manufacturer _____

Typ rewolwera / Turret type _____

osiowa

promieniowa



Warunki pracy - WORKING CONDITION

Obroty / RPM _____ Vc (m/min) _____ f (mm/obr) _____

Materiał / Material _____

1 PROSZĘ DOŁĄCZYĆ RYSUNEK DETALU Z ZAZNACZENIEM OBRÓBK
PLEASE ENCLOSED THE DRAWING PIECE AND MARK THE PROCESSING

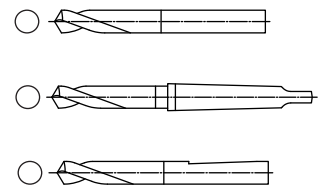
Właściwości narzędzi - TOOL FEATURES

HSS MD Typ / Type _____

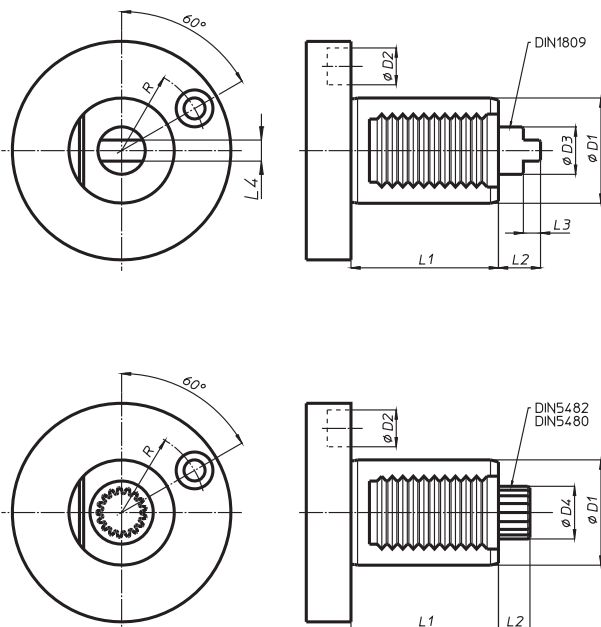
Chłodzenie / Coolant

Wew.
 Zew.

Rodzaj mocowania / Clamping tool



Wymiary DIN 69880



	D1	D2	D3	D4	DIN5480	D4	DIN5482	L1	L2	L3	L4	R
<input type="radio"/>	16	8	-	8x0.8	z=8			32	9	-	-	14,5
<input type="radio"/>	20	10	10	10x0.8	z=11			40	9	6.5	5	18
<input type="radio"/>	25	10	12	12x0.8	z=13			48	9	7	6	21
<input type="radio"/>	30	14	12	15x0.8	z=17	B15x12	z=8	55	12	7	6	25
<input type="radio"/>	40	14	18	20x0.8	z=24	B17x14	z=9	63	12	8.5	8	32
<input type="radio"/>	50	14	24	20x1.25	z=18	B20x17	z=12	78	15	12	11	37
<input type="radio"/>	60	16	29	30x1.25	z=22	B25x22	z=14	94	15	14	14	48
<input type="radio"/>												

Note:

Zapytanie ofertowe na głowice VDI

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Właściwości - Features


 \emptyset


M


 \emptyset

 ER.....


 Wew

 Zew

 giri/1'
RPM

 1-1

 1-2

 \emptyset VDI =

L1 =

L2 =

L3 =

L4 =

L5 =

L6 =

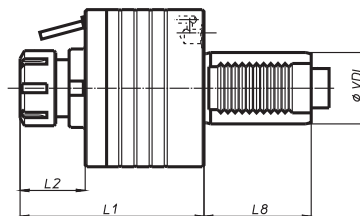
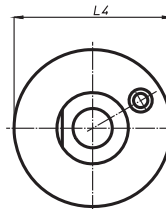
L7 =

L8 =

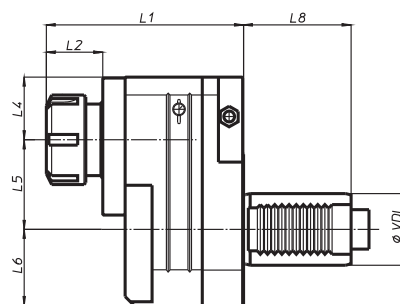
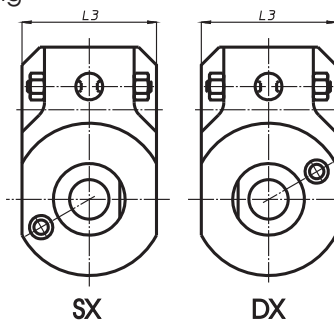
 SX DX

 Oprawka osiowa

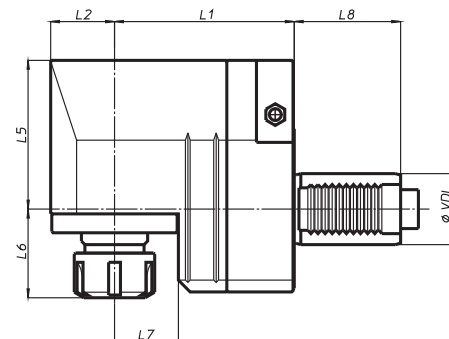
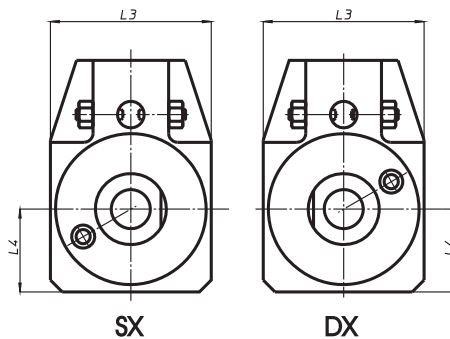
Axial live tooling


 Oprawka osiowa osadzona

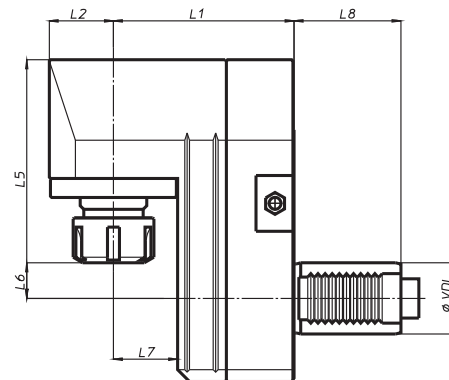
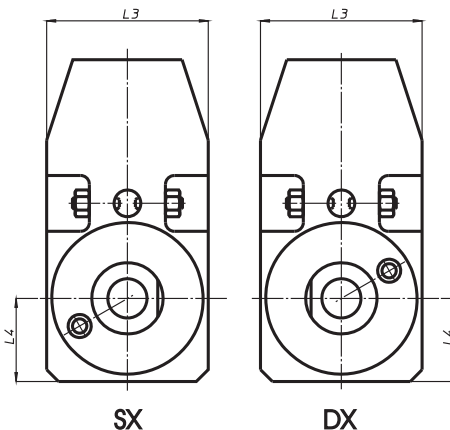
Axial offset live tooling


 Oprawka kątowna

Radial live tooling


 Oprawka kątowna osadzona

Radial offset live tooling


 Wymiary
Wymagane

Widok View



Note: