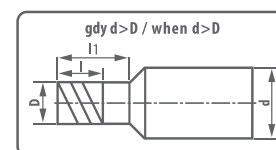
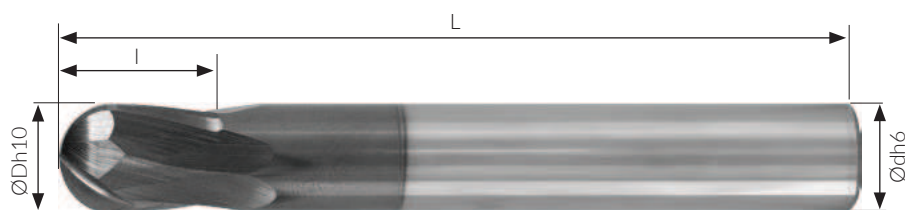
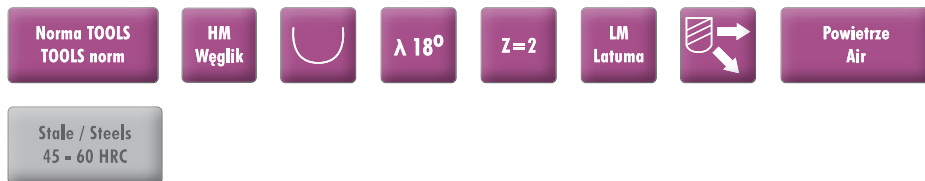
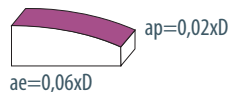


THM701 - FREZY PROMIENIOWE, Z = 2 BALL NOSE END MILLS, Z = 2



Zalecane parametry skrawania / Cutting data



Obróbka kształtowa
Contouring

Stale / Steels
45 - 50 HRC
(Vc = 215 - 235 m/min)

Stale / Steels
50 - 55 HRC
(Vc = 179 - 190 m/min)

Stale / Steels
55 - 60 HRC
(Vc = 80 - 100 m/min)

Kod	D [mm]	d [mm]	l [mm]	l1 [mm]	L [mm]	fz [mm/z]	fz [mm/z]	fz [mm/z]
THM701-0400-LM	4	4	5	-	50	0,054	0,030	0,019
THM701-0400-RS06-LM	4	6	5	8	57	0,054	0,030	0,019
THM701-0500-LM	5	5	6	-	50	0,062	0,038	0,027
THM701-0500-RS06-LM	5	6	6	10	57	0,062	0,038	0,027
THM701-0600-LM	6	6	8	-	57	0,070	0,046	0,035
THM701-0800-LM	8	8	10	-	63	0,082	0,058	0,047
THM701-1000-LM	10	10	12	-	72	0,090	0,066	0,055
THM701-1200-LM	12	12	14	-	83	0,098	0,074	0,063
THM701-1600-LM	16	16	18	-	92	0,109	0,085	0,074
THM701-2000-LM	20	20	22	-	104	0,121	0,097	0,086

FREZY OD 45 - 60 HRC
END MILLS UP TO 45 - 60 HRC

Do
45 HRC
10 - 24

Od
45-60 HRC
25 - 30

Obróbka form
31 - 34

ALU > 6% Si
miedź
35 - 44

Trudno-
obrabialne
45 - 51

Profile
PCV/ ALU
< 6% Si
tworzywa
52 - 57

Materiały
drewno-
pochodne
58

Kompozyty
58 - 59

Wiertła
nawiertaki
60 - 70

Fazowniki
71 - 72